



# No Drip Air Atomizing Spray Nozzles



## No Drip Air Atomizing Spray Nozzles



### Eliminate drips to conserve valuable liquids and improve product finishes!

#### What Are No Drip Atomizing Nozzles?

EXAIR's patented<sup>†</sup> no drip atomizing spray nozzles work in the same way our standard atomizing nozzles do, but have the added benefit of positively stopping liquid flow when compressed air is shut off. All models use stainless steel construction for durability and corrosion resistance.

*EXAIR's no drip atomizing nozzles are available in 3 basic families:*

#### Internal Mix:

Internal mix nozzles mix the liquid and air inside the air cap and produce the finest atomization. Internal mix nozzles can be used on liquids with a viscosity up to 300 cP. Both air and liquid sides are pressure fed. **No Drip Internal Mix Atomizing Nozzles are for pressure fed applications not requiring independent air and liquid control.**

#### External Mix:

External mix nozzles have the highest flow rates and allow the air and liquid flows to be adjusted independently. These nozzles are best where precise liquid flow is needed. External mix nozzles can be used on liquids with a viscosity above 300 cP. Both air and liquid sides are pressure fed. **No Drip External Mix Atomizing Nozzles are for pressure fed applications with independent air and liquid control.**

#### Siphon Fed:

Siphon fed nozzles require no liquid pressure and can be used with gravity fed liquids or lift liquids from a siphon height as much as 36 inches (91cm). Siphon fed nozzles can be used on liquids with a viscosity up to 200 cP. **No Drip Siphon Fed Atomizing Nozzles are siphon or gravity fed for non-pressurized applications.**

<sup>†</sup> Patent #9156045

#### Why No Drip Atomizing Nozzles?

When spraying any type of liquid, post spray liquid flow can cause big problems. Unwanted drips can ruin product finishes on painted or coated surfaces. In addition, excess liquid flow wastes precious resources such as expensive coatings, chemicals or water. EXAIR's no drip atomizing nozzles are ideal where no post-spray drip is permissible. When the compressed air supply is shut off, the no drip nozzle positively seals off the flow of liquid eliminating the possibility of drips. They can be used in any situation that our standard atomizing nozzles can be used, including Siphon Fed applications. Unlike some manufacturers, there's no need to run a separate air line to control the no drip mechanism. The same compressed air used to combine and atomize liquid in a variety of patterns is used to open a valve allowing liquid to flow. That makes these ideal for use with EXAIR's money and energy saving EFC (see page 7).

EXAIR's no drip nozzles do not change flow rates from standard atomizing nozzles. Operations that require up to 180 cycles per minute can be achieved. Minimum operating air pressure of 30 PSIG (2.1 BAR) required for 1/4 and 1/2 NPT nozzles. 20 PSIG (1.4 BAR) is required for 1/8 NPT nozzles.



Mounting Brackets are available - Model 901786 for 1/8 NPT, Model 901318 for 1/4 NPT and Model 901556 for 1/2 NPT atomizing nozzles.

#### Applications

- Painting
- Coating
- Rinsing
- Cooling
- Quenching
- Wetting (moistening)
- Humidification
- Dust Control

#### Advantages

- No post spray drip
- Adjustable
- Easily used with an EFC
- Minimizes air and liquid consumption
- All stainless steel construction
- Fine atomization
- Interchangeable liquid and air caps
- Compact

# No Drip Air Atomizing Spray Nozzles



No Drip Internal Mix Atomizing Nozzles are for pressure fed applications not requiring independent air and liquid control.



Model	Description
<b>No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles</b>	
AN9010SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 2.63 GPH/9.96 LPH Max, 1/8 NPT
AN9020SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 3.33 GPH/12.61 LPH Max, 1/8 NPT
AN9030SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 6.3 GPH/23.85 LPH Max, 1/8 NPT
AN9040SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 12.00 GPH/45.42 LPH Max, 1/8 NPT
AN9050SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 18.93 GPH/71.66 LPH Max, 1/8 NPT
AN2010SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 3.3 GPH/12.5 LPH Max, 1/4 NPT
AN2020SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 9.9 GPH/37.5 LPH Max, 1/4 NPT
AN2030SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 23.0 GPH/87.1 LPH Max, 1/4 NPT
AN2040SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 66.0 GPH/250 LPH Max, 1/4 NPT
AN6010SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 75.6 GPH/286 LPH Max, 1/2 NPT
AN6020SS	No Drip Internal Mix Narrow Angle Round Pattern Atomizing Nozzles, 231.0 GPH/874 LPH Max, 1/2 NPT
<b>No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles</b>	
AW9010SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 2.60 GPH/9.84 LPH Max, 1/8 NPT
AW9020SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 9.83 GPH/37.22 LPH Max, 1/8 NPT
AW9030SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 15.00 GPH/56.78 LPH Max, 1/8 NPT
AW9040SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 22.33 GPH/84.54 LPH Max, 1/8 NPT
AW2010SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 3.5 GPH/13.2 LPH Max, 1/4 NPT
AW2020SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 8.5 GPH/32.2 LPH Max, 1/4 NPT
AW2030SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 15.0 GPH/56.8 LPH Max, 1/4 NPT
AW2040SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 24.0 GPH/91 LPH Max, 1/4 NPT
AW6010SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 66.0 GPH/250 LPH Max, 1/2 NPT
AW6020SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 115.0 GPH/435 LPH Max, 1/2 NPT
AW6030SS	No Drip Internal Mix Wide Angle Round Pattern Atomizing Nozzles, 264.0 GPH/999 LPH Max, 1/2 NPT

NO DRIP INTERNAL MIX ATOMIZING NOZZLES

Spray Nozzles



# No Drip Air Atomizing Spray Nozzles

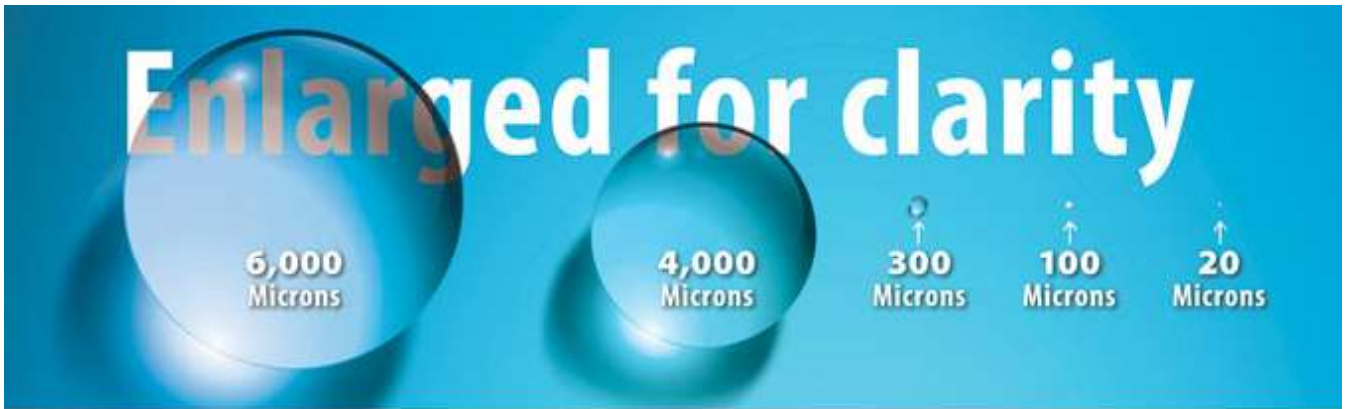
Spray Nozzles



Model	Description
<b>No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles</b>	
AF9010SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 3.47 GPH/13.12 LPH Max, 1/8 NPT
AF9020SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 4.27 GPH/16.15 LPH Max, 1/8 NPT
AF9030SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 17.00 GPH/64.35 LPH Max, 1/8 NPT
AF9040SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 28.00 GPH/105.99 LPH Max, 1/8 NPT
AF2010SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 3.2 GPH/12.1 LPH Max, 1/4 NPT
AF2020SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 4.7 GPH/17.8 LPH Max, 1/4 NPT
AF2030SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 11.0 GPH/41.6 LPH Max, 1/4 NPT
AF2040SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 18.3 GPH/69.3 LPH Max, 1/4 NPT
AF2050SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 42.0 GPH/159 LPH Max, 1/4 NPT
AF6010SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 46.2 GPH/175 LPH Max, 1/2 NPT
AF6020SS	No Drip Internal Mix Flat Fan Pattern Atomizing Nozzles, 231.0 GPH/874 LPH Max, 1/2 NPT
<b>No Drip Internal Mix Deflected Flat Fan Pattern Atomizing Nozzles</b>	
AD2010SS	No Drip Internal Mix Deflected Flat Fan Pattern Atomizing Nozzles, 6.9 GPH/26 LPH Max, 1/4 NPT
<b>No Drip Internal Mix 360° Hollow Circular Pattern Atomizing Nozzles</b>	
AT2010SS	No Drip Internal Mix 360° Hollow Circular Pattern Atomizing Nozzles, 14.7 GPH/55.7 LPH Max, 1/4 NPT
AT6010SS	No Drip Internal Mix 360° Hollow Circular Pattern Atomizing Nozzles, 150 GPH/568 LPH Max, 1/2 NPT



# Air Atomizing Spray Nozzles



## Droplet Size

One of the primary reasons atomizing spray nozzles are used is because of their fine droplet size. Benefits of fine droplet size include even coating and liquid conservation. For reference, a large raindrop is around 6,000 microns (0.236") in diameter. Standard liquid nozzles produce droplet sizes ranging from 4,000 microns (0.157") down to 300 microns (0.012") in diameter. EXAIR's Atomizing Nozzles produce minuscule droplet sizes in the range of 100 microns (0.004") to 20 microns (0.0008")!

Droplet size can be adjusted by varying either the air or liquid pressure. An increase in air pressure or decrease in liquid pressure will generally produce a smaller droplet size. Below is a chart showing various models of atomizing air nozzles and their droplet sizes at selected pressures.

Droplet Size			
Model	Liquid Pressure	Air Pressure	Droplet Size $\mu\text{m}^*$
AN1020SS	20 PSI	40 PSI	71
	40 PSI	65 PSI	83
ER1020SS	5 PSI	40 PSI	39
	20 PSI	40 PSI	57
SR1020SS	4" Siphon Height	20 PSI	25
	4" Siphon Height	40 PSI	22

\* Volume Median Diameter  $D_{v(50.0)}$  of liquid droplets.  
1  $\mu\text{m}$  = 1 micron = 0.00004". All tests performed with water.

## Spray Angle

The Spray Angle is the trigonometric angle created by the width of the spray pattern and the distance at which it is measured. This angle can vary greatly within a given family of atomizing nozzles depending on flow rates and pressures, but will generally fall into the ranges below:

Spray Angle		
Family	Minimum Angle	Maximum Angle
Internal Mix Narrow Angle Round Pattern - AN1010SS, AN2010SS, etc.	20°	45°
Internal Mix Wide Angle Round Pattern - AW1010SS, AW2010SS, etc.	50°	90°
Internal Mix Flat Fan Pattern - AF1010SS, AF2010SS, etc.	50°	120°
Internal Mix Deflected Flat Fan Pattern - AD1010SS, AD2010SS, etc.	67°	90°
External Mix Round Pattern - ER1010SS, ER2010SS, etc.	25°	60°
External Mix Narrow Angle Flat Fan Pattern - EF1010SS, EF2010SS, etc.	35°	70°
External Mix Wide Angle Flat Fan Pattern - EB1010SS, EB2010SS, etc.	50°	105°
Siphon Fed Round Pattern - SR1010SS, SR2010SS, etc.	20°	50°
Siphon Fed Flat Fan Pattern - SF1010SS, SF2010SS, etc.	50°	100°